

*C2 could*

(A) manufacturing initially a blank to constitute a piston by preliminarily forging along a first prescribed axis, and shaping specific contours on the forged blank to form a preliminarily-shaped piston; (B) at least one subsequent manufacturing step of forging the preliminarily-shaped piston along at least one other second axis for creating additional contours, said piston being formed by two separate forging steps, each of said steps having a different contour along a different axis; and boring through sides of said piston independent of the manufacturing steps (A) and (B) for receiving a sleeveless bolt. --

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Change claim 19 to read as follows:

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*C3*

-- 19. A method as defined in Claim 16, wherein said additional contours are shaped onto the preliminarily-shaped piston along said other second axis by forging, said first prescribed axis being a longitudinal axis. --

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